TRAIN INSPECT MAINTAIN

7041 INTERSTATE ISLAND ROAD, SYRACUSE, NY 13209

#### **GENERAL INFORMATION**

Facility: Coral Shores High School	Date of Inspection: 8/2/2022
Location: 89901 Old Highway Tavernier, FL, 33070	Observer(s): Wood Campbell
Last Inspection Date & by Whom: Unknown	Report Prepared By: Giancarlo Acciardi
Current Use: Internal and rental	

### **Coral Shores High School Theatre Equipment & Rigging**

#### Description

#### **Counterweight System**

- 25 Single Purchase Manually Operated Counterweight sets
- 3 Counterweight Assist Hoists (Electric Sets)

Fire Curtain: Straight Lift fabric curtain with dashpot at stage right and counterweight arbor on the track wall at stage left with a free end ball release

Wenger Choir Risers

Secoa orchestra pit cover

### Wenger Corp / J.R. Clancy Safety Inspection Criteria

Safety and operational efficiency are at the forefront of each facility inspection. Our inspectors are experienced and ETCP certified. The inspection is comprised of those systems and components as described in the report. This report is for the use of the **Coral Shores High School** only, and not intended to be relied upon by any other third-party.

A visual inspection of the facilities theatre equipment and rigging system has been performed. Captured herein are the identified defects observed during the facility inspection, excluding those areas not exposed to view, concealed, or inaccessible. A glossary of terms listed in this report can be found at www.jrclancy.com/resources/glossary.

The inspection report is organized into sections that are grouped by the Equipment Systems, its Elements and Components. Observations made are then characterized using one of three conditions as described below. Included are any comments relating to important factors identified as problematic therefore needing action or immediate attention. In addition, noteworthy photographs (Photo) to help illustrate conditions observed and references to specific line sets (Line Set #) that are affected by a stated problem.

Good	Needs Attention	Immediate Attention
The conditions observed are good and meet the current industry standard.	The conditions observed needs attention and/or are not meeting the current industry standards. Although not likely to cause injury, the equipment may negatively affect the operation and/or will eventually breakdown.  Recommend conditions are corrected within 9 to 12 months.	The conditions observed required immediate attention, do not meet current industry standards, and is deemed unsafe and a hazard that is likely to cause an accident or injure persons operating or near the equipment. Recommend conditions are corrected immediately.

Upon completion of the facility's Inspection, an Observation Summary and Recommendation is provided to aid in developing the best course of action to address critical condition observations. Our team is available to offer assistance to plan and prioritize any follow up work and to provide price quotes for repairs, system maintenance and training.

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### **Key System Elements and Components**

### Stage:

Height of Steel: Grid:	54'	Dimensions:			
Head Block: 54'	Loft Block: 54'	Stage: 28'9"/84'8"	Proscenium: 43'10"/18'		

### **Fire Curtain:**

□ Fire Curtain	Type: Straight Lift	Manufacturer: Thermotex
Hoist:	Voltage: Enter #	Manufacturer: Enter Manufacturer

## **Counterweight and set components:**

⊠Counterweight Rigging	# Line Sets: 28	Manufacturer: Secoa		
⊠Single □ Double	# Lift Lines: 7 (8 @ Electrics)	Lift Line Spacing: 9'2"		
Guide Type: Tee	Locking rails: 1	Set centers: 8"	Loading Gallery? 1	
Arbor size(s): 7'	Cwt Size(s): 6"x14"	Cable size: ¼" 7x19 GAC	Handline Size: ¾"	
Head blocks –	Loft blocks –	Batten types / length: 1.5"	DIM Schedule 40 Pipe	
Upright or <mark>Underhung</mark> :	Upright or <mark>Underhung:</mark>			
29 total	7 per set (8@ Electrics)			
Batten terminations: Swaged	l eye w/ LD Thimble -	Arbor terminations: Swage	d eye – LD Thimble – Copper	
Copper oval – 5/16" Screw P	in Shackle – ¼" Chain –	Ovals – on ½" Bolts through arbor top		
3/8" Safety Bolt				
# Electrics: 3	Cable Management: Cable	Cradles on lift lines		

### **Hoists:**

⊠CWT Assist # Units: 3	Manufacturer: SEW Eurodrive Voltage:230/460
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### **Orchestra Shells/Pit:**

☑ Pit Filler / Trap	Type: Platform and post	Manufacturer: Secoa

### Other:

Describe Load In Conditions: Exterior raised loading dock through rollup door direct onto Stage Right.





### **OBSERVATION DETAILS**

## **Counterweight Rigging System and Components**

1.	Arbor Guide System	Condition?			Comments	Photo	Line Set#	
		NA	Good	Needs Attention	Immediate Attention			
Α	Tees		$\boxtimes$					
В	Wall Battens		$\boxtimes$					
С	Knee Brace		$\boxtimes$					
D	Arbor Stops			$\boxtimes$		Damaged from arbor down crashes.	1	5-25
Ε	Fasteners			$\boxtimes$		Damaged/sheared near arbor bottom	2	5-25
						stop due to multiple crashes		
F	U-Clips							
G	Wire Arbor Guides	$\boxtimes$						
2.	Rope Lock			Condition?		Comments	Photo	Line Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Housing		$\boxtimes$					
В	Jaws			$\boxtimes$		Worn/carved out by the handle cam	3	ALL
С	Handle		$\boxtimes$					
D	Attachment		$\boxtimes$					
E	Adjustment			$\boxtimes$		Adjustment screw is bottomed out or already inside the set nut.	4	ALL
3.	Locking Rail	Condition?			Comments	Photo	Line	
	<b>3</b> .							Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Fasteners		$\boxtimes$					
В	Stanchions		$\boxtimes$					
С	Rail		$\boxtimes$					
D	Index Light		$\boxtimes$					
4.	Tension Block			Condition?		Comments	Photo	Line Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Housing		$\boxtimes$					
В	Sheave							
С	Bearings/Shaft		$\boxtimes$					
D	Guides/Shoes			$\boxtimes$		Binding on the deformed track wall	5	23-28
5.	Hand Line		(	Condition?		Comments	Photo	Line
								Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Hand Line			$\boxtimes$		Worn, frayed, and flattened in some spots	6	ALL
						Bulky tape spike marks hang up in rope	6	ALL
	_					locks on occasion.		
6.	Counterweight Arbor			Condition?		Comments	Photo	Line Set#
	AIDUI	NA	Good	Needs	Immediate			Je(#
				Attention	Attention			



Α	Arbor Top				$\boxtimes$	Damaged by free-fall crash into bottom	7	15,
						stop.		17,
								21, 25
В	Arbor Bottom				$\boxtimes$	Damaged by free-fall crash into bottom	7	15,
						stop.		17,
								21, 25
С	Arbor Rods				$\boxtimes$	Damaged by free-fall crash into bottom	7	15,
						stop.		17,
								21, 25
D	Back Bone				$\boxtimes$	Damaged by free-fall crash into bottom	7	15,
						stop.		17,
								21, 25
Е	Spreader Plates			$\boxtimes$		Evidence of improper use	8	ALL
F	Locking Collars			$\boxtimes$		Missing Thumb Screws	9	14-17
G	Guides/Shoes				$\boxtimes$	Damaged by free-fall crash into bottom	10	15,
						stop.		17,
								21, 25
						Colliding with wall battens during travel	N/A	15
7.	Counterweights		(	Condition?		Comments	Photo	Line
								Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Counterweight		$\boxtimes$	Attention				
8.	Head Block			Condition?		Comments	Photo	Line
	11000 21001		Condition:				1	Set#
		NA	Good	Needs	Immediate			
			0000					
	Mounting Assembly			Attention	Attention			
Α	Mounting Assembly		×					
	(clips and bolts)		$\boxtimes$	Attention	Attention			
A B	(clips and bolts) Housing			Attention	Attention			
	(clips and bolts) Housing (side plates/base		$\boxtimes$	Attention	Attention			
В	(clips and bolts) Housing (side plates/base angles)			Attention	Attention			
В	(clips and bolts) Housing (side plates/base angles) Sheaves (casting)			Attention	Attention			
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft			Attention	Attention			
В	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet			Attention	Attention			
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle			Attention	Attention	Comments	Photo	Line
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet			Attention	Attention	Comments	Photo	Line Set#
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle			Attention	Attention		Photo	Line Set#
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle			Attention  Graph Condition?	Attention	Unable to reach blocks with lift provided.	Photo	
B C D	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle			Attention  Graph of the state o	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block	O O O O O O O O O O O O O O O O O O O	⊠ ⊠ ⊠ ⊠ ⊠ Good	Attention  Condition?	Attention	Unable to reach blocks with lift provided.	Photo	
B C D	(clips and bolts)  Housing (side plates/base angles)  Sheaves (casting)  Bearing/Shaft  Alignment/Fleet Angle  Loft Block  Mounting Assembly			Attention  Graph of the state o	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B C D E 9.	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts)		⊠ ⊠ ⊠ ⊠ ⊠ ⊠ ⊠ W W W W W W W W W W W W W	Attention  Attention  Condition?	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B C D E 9.	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing	O O O O O O O O O O O O O O O O O O O	⊠ ⊠ ⊠ ⊠ ⊠ Good	Attention  Condition?	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B C D E 9.	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base		⊠ ⊠ ⊠ ⊠ ⊠ ⊠ ⊠ W W W W W W W W W W W W W	Attention  Attention  Condition?	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B C D E 9.	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base angles)	NA	S S S S S S S S S S S S S S S S S S S	Attention  Attention  Condition?	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby	Photo	
B C D E 9. A B	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base angles) Sheave (casting)	NA	S S S S S S S S S S S S S S S S S S S	Attention  Condition?  Needs Attention	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby visual and auditory observations only.		Set#
B C D E 9.	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base angles)	NA	S S S S S S S S S S S S S S S S S S S	Attention  Attention  Condition?	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby visual and auditory observations only.  Small amounts of lubricant are seeping	Photo 11	
B C D E 9. A B	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base angles) Sheave (casting)	NA	S S S S S S S S S S S S S S S S S S S	Attention  Condition?  Needs Attention	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby visual and auditory observations only.  Small amounts of lubricant are seeping out of the bearings on the inside and		Set#
B C D E 9. A B	(clips and bolts) Housing (side plates/base angles) Sheaves (casting) Bearing/Shaft Alignment/Fleet Angle Loft Block  Mounting Assembly (clips and bolts) Housing (side plates/base angles) Sheave (casting)	NA	S S S S S S S S S S S S S S S S S S S	Attention  Condition?  Needs Attention	Attention	Unable to reach blocks with lift provided. Machine only had 45' of reach. Nearby visual and auditory observations only.  Small amounts of lubricant are seeping		Set#



10.	Wire Rope/Terminations		(	Condition?		Comments	Photo	Line set#
	Rope/Terminations	NA	Good	Needs	Immediate			Setm
A	Wire Rope			Attention	Attention	Spring was fouled onto 3 of the lift lines, travelling back and forth between the first two loft blocks of the set. (Removed this visit.)	12	11
В	Terminations							
	Arbor					60% of nicopress copper ovals tested failed NoGo Gauge check.	13	ALL
	Batten					50% of nicopress copper ovals tested failed NoGo Gauge Check	13	ALL
	Clew	$\boxtimes$						
С	Adjustment Devices		$\boxtimes$			Trim chain with safety bolts.		
D	Alignment/Fleet Angle		$\boxtimes$					
E	Clamps	$\boxtimes$						
11.	Battens	Condition?			Comments	Photo	Line Set#	
		NA	Good	Needs Attention	Immediate Attention			
A	Battens			×		Unlevel batten	14	7, 12, 17, 19, 20
						Corrosion forming on batten at both sides under the smoke hatches. Likely started when the hatches blew open during Hurricane Wilma.	15	10, 12-23
						Bent batten, permanent curvature	16	27
В	Splices		$\boxtimes$			· ·		
12.	CWT Electrics		(	Condition?		Comments	Photo	Line Set#
		NA	Good	Needs Attention	Immediate			
A	S.O. Power Cable			Attention	Attention	Jacket is split on both sides of the harness, no exposed copper but cable may be creeping through the harness due to interaction with the threaded rod supports of the stage right HVAC.	17	5, 6, 12,19, 23
						Cable looms chaffe against the threaded rod supports of the Stage Right HVAC. Restricting out travel of the set.	18	5, 6, 12,19, 23
В	Connector Strip							
С	Cable Management					Unrated hardware in use as cable clamps and support for belly of the multi-cable.	19	5, 6, 12,19, 23



						Cable loom is tied to threaded rod supports of stage right HVAC. Restricting out travel of the set.  Cable harnesses interact with each other as they pass.	20 N/A	5, 6, 12,19, 23 5, 6
D	Safety Cables		$\boxtimes$					
13.	CWT Safety Information	Condition?			Comments	Photo	Line Set#	
		NA	Good	Needs Attention	Immediate Attention			
A	Capacity labels in place & match ID label					No capacity labeling	N/A	ALL
В	Rigging Safety Sign installed		$\boxtimes$					
С	Maintenance Log Present					None	N/A	
D	Owner has Operation & Maintenance Manuals					None	N/A	

Photo 1	
Photo 2	
Photo 3	



Photo 4	
Photo 5	
Photo 6	
Photo 7	
Photo 8	



Photo 9	
Photo 10	
Photo 11	
Photo 12	
Photo 13	



Photo 14	
Photo 15	
Photo 16	
Photo 17	
Photo 18	



Photo 19	
Photo 20	



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## **CWT Assist Rigging System and Components**

1.	CA Machine Covers and mounting	Condition?				Comments	Photo	Line Set#
	and mounting	NA	Good	Needs Attention	Immediate Attention			361#
Α	Covers		$\boxtimes$					
В	Hardware		$\boxtimes$					
С	Welds		$\boxtimes$					
2.	CA Machinery			Condition?		Comments	Photo	Line
								Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Motor Brake							
В	Secondary Brake		$\boxtimes$					
С	Sprocket and Chain			$\boxtimes$		Chain lubricant nearly dried out	Th	ALL
						Tana marks an shain	Th	A11
D	Drive shafts and	$\boxtimes$				Tape marks on chain	Th	ALL
٦	bearings							
E	Oil (level, leaks,							
	etc.)							
3.	CA Electrical			Condition?		Comments	Photo	Line
		NA	Good	Needs	Immediate			Set#
		INA	Good	Attention	Attention			
Α	Control enclosure		$\boxtimes$					
	covers in place							
В	Strain relief		$\boxtimes$					
С	connections tight	$\boxtimes$						
C	Power plugs twist locked into							
	receptacles							
D	Control plugs	$\boxtimes$						
	latched into							
	receptacles							
E	Unused control	$\boxtimes$						
	plugs closed and							
4.	latched  CA Operation &			Condition?		Comments	Photo	Line
	Limit Switches						1.00	Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Brackets &		$\boxtimes$	Attention	Attention			
	activation arms							
В	Hard limits set &		$\boxtimes$			6" from first obstruction for Fixed Speed,		
	checked per					14" for Variable Speed		
С	comment Dead wraps on	$\boxtimes$					-	
	drum							
D	Limit switch							
	locknuts tight							
Ε	Motor engagement							



F	Load brake		$\boxtimes$	П				
•	engagement							
5.	CA Counterweight			Condition?		Comments	Photo	Line
	Arbor			1				Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Arbor Top		$\boxtimes$					
В	Arbor Bottom		$\boxtimes$					
С	Arbor Rods		$\boxtimes$					
D	Back Bone							
E	Spreader Plates		$\boxtimes$					
G	Locking Collars		$\boxtimes$					
Н	Guides		$\boxtimes$					
6.	CA Head Block			Condition?		Comments	Photo	Line Set#
		NA	Good	Needs	Immediate			Jeth
^	Manustina			Attention	Attention		1	
Α	Mounting Assembly (clips and bolts)							
В	Housing (side plates/base angles)							
С	Sheaves (casting)		$\boxtimes$					
D	Bearing/Shaft							
E	Alignment/Fleet Angle		$\boxtimes$					
7.	CA Loft Block			Condition?		Comments	Photo	Line
		NI A	Cand	Nanda	Immediate			Set#
		NA	Good	Needs Attention	Attention			
Α	Mounting Assembly (clips and bolts)							
В	Housing (side plates/base angles)							
С	Sheave (casting)		$\boxtimes$					
D	Bearing/Shaft		$\boxtimes$					
E	Alignment							
8.	CA Wire Rope/Term.			Condition?		Comments	Photo	Line set#
	Rope/Termi	NA	Good	Needs	Immediate			Jeth
Α	Wire Rope		$\boxtimes$	Attention	Attention			
В	Terminations							
	Arbor					60+% of nicopress ovals failed nogo gauge test.		
	Batten			$\boxtimes$		60+% of nicopress ovals failed nogo gauge test.		
С	Adjustment Devices							



D	Alignment/Fleet							
טן	_							
•	Angles			0 1111 3			DI I	
9.	CA Battens		(	Condition?		Comments	Photo	Line C-+#
		210						Set#
		NA	Good	Needs Attention	Immediate Attention			
Α	Battens							
В	Splices		$\boxtimes$					
10.	CA Electrics			Condition?		Comments	Photo	Line
								Set#
		NA	Good	Needs	Immediate			
				Attention	Attention			
Α	SO Power Cable			$\boxtimes$				
В	Connector Strip		$\boxtimes$					
С	Cable Management			$\boxtimes$				
D	Safety Cables		$\boxtimes$					
4.4	CA Safety			Condition?		Comments	Photo	Line
11.	CA Salety		,	Conditions		Comments	FIIOLO	Lille
11.	Information		'	Condition:		Comments	FIIOLO	Set#
11.	_	NA	Good	Needs	Immediate	Comments	Piloto	
	Information		Good	Needs Attention	Attention	Comments	FIIOLO	
11. A	Information  All Emergency	NA		Needs		Comments	Filoto	
A	All Emergency Stops Tested		Good	Needs Attention	Attention		Filoto	
	All Emergency Stops Tested Capacity labels in		Good	Needs Attention	Attention	None	Piloto	
A	All Emergency Stops Tested Capacity labels in place & match ID		Good	Needs Attention	Attention		Filoto	
A	All Emergency Stops Tested Capacity labels in		Good	Needs Attention	Attention		Filoto	
A	All Emergency Stops Tested Capacity labels in place & match ID		Good	Needs Attention	Attention		rioto	
A B	All Emergency Stops Tested Capacity labels in place & match ID label		Good	Needs Attention	Attention		Filoto	
A B	All Emergency Stops Tested Capacity labels in place & match ID label Rigging Safety Sign		Good	Needs Attention	Attention		Filoto	
A B	All Emergency Stops Tested Capacity labels in place & match ID label Rigging Safety Sign installed		Good	Needs Attention	Attention	None	Filoto	
A B	All Emergency Stops Tested Capacity labels in place & match ID label Rigging Safety Sign installed Timer is reset with		Good	Needs Attention	Attention	None	rioto	
A B C	All Emergency Stops Tested Capacity labels in place & match ID label Rigging Safety Sign installed Timer is reset with light off		Good	Needs Attention	Attention	None  If PowerAssist	riioto	
A B C	All Emergency Stops Tested Capacity labels in place & match ID label Rigging Safety Sign installed Timer is reset with light off Owner has		Good	Needs Attention	Attention	None  If PowerAssist	riioto	



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## **Fire Safety Curtain Elements**

					TYPE			
	Straight Lift				☐ Steel Fra	amed	☐ Brail	
				HOIST				
□т	raction Drive	□ E	3rail (50	)1P)		Line Shaft	⊠ CWT	
	CWT Assist	Тур	e:		La	ttice track or Gu	ide wall: Guide Wall	
1.	Fire Safety Curtain		(	Condition?		Comments		Photo
	,	NA	Good	Needs	Immediate			
Α	Curtain		$\boxtimes$	Attention	Attention	Thermotex fabri	ic.	1
В	Yield Pad					Thermotex labit		1
2.	FC Smoke Pocket			Condition?		Comments		Photo
	Guide System							
	-	NA	Good	Needs	Immediate			
Α	Tracks		$\boxtimes$	Attention	Attention			
В	Rollers							
C	Guide Wires							
3.	FC Head Block			Condition?		Comments		Photo
		NA	Good	Needs	Immediate			
_	Adamatica Assault			Attention	Attention			
Α	Mounting Assembly (clips and bolts)							
В	Housing		$\boxtimes$					
	(side plates/base				_			
	angles)							
С	Sheaves (casting)							
D	Bearing/Shaft							
E	Alignment/Fleet Angle					-		
4.	FC Loft Block	NA	Good	Condition?	Immediate	Comments		Photo
		INA	Good	Attention	Attention			
Α	Mounting Assembly (clips and bolts)		$\boxtimes$			Block is welded	to loft steel	
В	Housing							
	(side plates/base							
	angles)							
С	Sheave (casting)		$\boxtimes$					
D	Bearing/Shaft		$\boxtimes$					
E	Alignment/Fleet Angle		$\boxtimes$					
5.	FC Arbor Guide		C	Condition?		Comments		Photo
	System	NA	Good	Needs	Immediate	Fine and 1	full delegated at first the second at first	
		NA	Good	Attention	Attention	did not move af	fully balanced at first pull test and ter the Free-End Ball was released ase Line. Counterweight had to be	
							the curtain to deploy.	
Α	Lattice Track	$\boxtimes$						
В	Arbor Top		$\boxtimes$					



	T .	ı					
С	Arbor Bottom		$\boxtimes$				
D	Arbor Rods		$\boxtimes$				
Ε	Spreader Plates		$\boxtimes$				
F	Arbor Shoes		$\boxtimes$				
6.	FC Wire Rope/Term.		C	ondition?		Comments	Photo
		NA	Good	Needs	Immediate		
Α	Wire Rope			Attention	Attention		
В	Terminations						
В	Batten						
-	Arbor		<del>                                       </del>				
-	Clew						
	Hoist						
С	Adjustment Devices						
D	Alignment/Fleet						
	Angles						
E	Stay Chains						_
7.	Battens			ondition?		Comments	Photo
		NA	Good	Needs Attention	Immediate Attention		
Α	Battens		$\boxtimes$				
В	Splices						
C	Pipe Pockets						
8.	FC Release System			ondition?		Comments	Photo
0.	Te Release System	NA	Good	Needs	Immediate	Commence	Tiloto
				Attention	Attention		
Α	Pull Stations		$\boxtimes$				
В	SureGuard	$\boxtimes$					
С	Rate of Rise Detectors			$\boxtimes$		None present in FC system	N/A
D	Free-end ball release			$\boxtimes$		Vinyl coated line, standard free end ball.	2
						Ball did not release on first pull test of fire curtain.	
						The tail of the line past the ball's stop was affixed	
						to an eye bolt on the arbor stop. This was	
						disconnected and the tail cut off during this visit to	
						keep the release line from rubbing on the purchase	
_	FC Heist			andition?		line after deployment. Ball now functions normally.	Dhata
9.	FC Hoist	NA	Good	ondition? Needs	Immediate	Comments	Photo
		IVA	Good	Attention	Attention		
Α	Mounting	$\boxtimes$					
В	Motor Break	$\boxtimes$					
С	Dampening System	$\boxtimes$					
D	Sprocket and Chain						
	•						
-	Drive shafts and	$\square$					
E	Drive shafts and bearings						
-	bearings						
E F	bearings Dead wraps on drum	$\boxtimes$					
E F G	bearings Dead wraps on drum Clutch						
E F G	bearings Dead wraps on drum Clutch Oil (level, leaks etc.)	$\boxtimes$				Comments	Photo
E F G	bearings Dead wraps on drum Clutch					Comments	Photo



Α	Control enclosure covers in place	$\boxtimes$					
В	Strain relief connections tight	$\boxtimes$					
С	Power plugs twist locked into receptacles	$\boxtimes$					
D	Control plugs latched into receptacles	$\boxtimes$					
4.	FC Limit Switches			Condition?		Comments	Photo
		NA	Good	Needs	Immediate		1 11000
Α	Brackets & activation	$\boxtimes$		Attention	Attention		
	arms						
В	Hard limits set & checked						
С	Limit switch locknuts tight	$\boxtimes$					
D	Motor engagement	$\boxtimes$					
E	Load brake						
-	engagement						
10.	FC Checking Device		C	Condition?		Comments	Photo
		NA	Good	Needs Attention	Immediate Attention		
Α	Hydraulic Governor	$\boxtimes$					
В	Over Balance Weights	$\boxtimes$					
С	Dash Pot			×		Stop Plate for dashpot hangs up on release line and pulls down on it, increasing tension on the release line. Also can foul on the release line during resetting. This can be managed with some wiggling of the line.	3
11.	FC Safety Information		(	Condition?		Comments	Photo
	-	NA	Good	Needs Attention	Immediate Attention		
Α	All Emergency Stops Tested	$\boxtimes$					
В	Rigging Safety Sign installed						
С	Timer is reset with light off	$\boxtimes$				If JRC hoist	
D	Owner has Operation & Maintenance Manuals					None	
E	Maintenance log present and Pull Test Performed					TO BE DOCUMENTED AT THE END OF THIS REPORT	
11.	FC Other Components			Condition?		Comments	Photo
		NA	Good	Needs Attention	Immediate Attention		
Α	Mandatory Fire Safety		$\boxtimes$			Wood Campbell	
	Curtain Training attended by:						
В	Curtain's closing speeds:		$\boxtimes$			10.5 sec = 21.8"/sec 11.3 sec = 20.2"/sec	



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 $\boxtimes$ 

C Curtain's travel

	distance in inches:		
Ph	oto 1	The state of the s	
Ph	oto 2		
Ph	oto 3		

229"



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### **Smoke Hatch Elements**

	SH Diverter Pullies		(	Condition?		Comments	Photo
		NA	Good	Needs	Immediate		
Α	Mounting Assembly		$\boxtimes$	Attention	Attention		
<u> </u>	(clips and bolts)						
В	Housing		$\boxtimes$				
	(side plates/base		<u> </u>				
	angles)						
С	Sheave (casting)		$\boxtimes$				
D	Bearing/Shaft						
Е	Alignment/Fleet Angle						
2.	SH Wire Rope/Term.		C	Condition?		Comments	Photo
		NA	Good	Needs	Immediate		
۸	Wire Bone		$\boxtimes$	Attention	Attention		
A B	Wire Rope Terminations						
C E	Adjustment Devices						
4.	Alignment/Fleet Angles Release Mechanisms			Condition?	Ш	Comments	Photo
4.	Release Mechanisms	NA	Good	Needs	Immediate	Comments	FIIOLO
				Attention	Attention		
Α	Release winch		$\boxtimes$				
В	Motor / Gearbox	$\boxtimes$					
С	Fusible Links						
D	Electro-thermal			$\boxtimes$		None	
Е	Springs					One door spring has broken off of each of the	1
						three sets of smoke hatches. The plastic cap's	
						connection to the door failed and released the	
						spring, which fell.	
							CMT#12
						The spring that fell off the Stage Left-most smoke door fouled on the Lift Lines of the #2	CWT#12
						electric. This spring was removed this visit.	
						electric. This spring was removed this visit.	
						Note: The Stage Left Smoke Hatch blew open	
						during Hurricane Wilma, possibly what caused	
						the spring housing to fail.	
4.	Other		C	Condition?		Comments	Photo
		NA	Good	Needs Attention	Immediate Attention		
Α	Signage		$\boxtimes$				
	Type of Doors					Single or Double?	
	Additional Acoustic	$\boxtimes$				Do the doors open down? NO	
	Doors					•	



Photo 1		



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### **Curtain and Track Elements**

1.	Curtain	Condition?			Comments		Line Set#	
		NA	Good	Needs Attention	Immediate Attention			
Α	Condition			×		Aging, stained, repaired 1		1
В	Flame Retardants		$\boxtimes$			IFR Tags dated Nov 2020	2	ALL
С	Traveler			$\boxtimes$		IFR Tags dated Nov 2020	2	ALL
						Water damage from hatches	3	13
						Sides of the curtain are reversed. Turnbacks are on the offstage side and fire tags are on the onstage sides.	N/A	26
D	Border		$\boxtimes$			IFR Tags dated Nov 2020	2	ALL
						Water damage from hatches		15, 21
Ε	Leg		$\boxtimes$			IFR Tags dated Nov 2020 2		ALL
						Water damage from hatches	4	8
F	Scrim			$\boxtimes$		Damaged and torn 5		16
						Oil Spot near #3 Lift Line	6	16
G	Valance	$\boxtimes$						
F	Cyclorama		$\boxtimes$					
G	Blackout	$\boxtimes$						
2.	Track			Condition?		Comments	Photo	
		NA	Good	Needs Attention	Immediate Attention			
Α	Track		$\boxtimes$					
В	Track Hardware					Tiller line does not go through one of the End Stop/Cord Supports at Center	N/A	1
С	Attachments/Suspension		$\boxtimes$					
D	Curtain Machine	$\boxtimes$						

Photo 1		
	STATE PICT	
	NOTATION OF THE PROPERTY OF TH	
	**Plant to Property and the Property and	



Photo 2	O Trill man
Photo 3	
Photo 4	
Photo 5	
Photo 6	



<u>Curtain Name</u>	<u>Height</u>	Width	Qty	<u>Fullness</u>	<u>Notes</u>
Act Curtain	20'	28'	2	50%	IFR
Border	3'	58'	1	0	IFR
Border	8'	58'	3	0	IFR
Legs	20'	10'	4	0	IFR
Masking Legs	20'	20'	2	0	IFR
Black Scrim	20'	58'	1	0	
Travelers	20'	31'	2	50%	IFR
Cyclorama	20'	58"	1	0	





#### **OBSERVATION SUMMARY AND RECOMMENDATIONS**

#### Summary

System is in fair condition. Storm damage is present in some places from an open smoke hatch and several arbor down crashes have occurred that need repair/replacement. Copper ovals need to be monitored for slip/failure. Some abrasion issues with S.O. cable need to be addressed.

Priority	Item	Recommendation including ANSI Standard to follow	By Whom
(H-M-L)	#		(Staff or Rigging Contractor)
Н	1	Download and review the current ANSI Standards pertaining to entertainment. They can be found here: <a href="http://tsp.esta.org/tsp/documents/published docs.php">http://tsp.esta.org/tsp/documents/published docs.php</a> . They need to be made available to theatre staff to review and implement	Staff
Н	2	Test the Fire Safety Curtain at least once every 90 days. It must be deployed twice. Once from each pull station, and once with the Smoke Vents closed, and then open, per ANSI E1.22 and NFPA 80.20 regulations. Document the results. Close the curtain when the stage is not in use as per code	Staff
Н	3	Test the smoke vents with the Fire Safety Curtain at least every 90 days and document the results, as per ANSI E1.22 and NFPA 80.20 requirements	Staff
Н	4	Have regular inspections performed per ANSI E1.47-2020 Frequency Of Inspections Chart	Staff
Н	5	Replace damaged arbors from sets 15, 17, 21, 25	Rigging Contractor
Н	6	Repair/Replace split section of S.O. cable near harness to prevent further degradation or exposure of internal wiring.	Electrical Contractor
Н	7	Reposition S.O. Cable Tie offs on stage right wall to reduce/remove interactions of cable with threaded rod supports of HVAC units.	Electrical/Rigging Contractor
Н	8	Add capacitry labeling to Riging Safety Signage or Line Set labeling.	Staff
M	9	Replace worn out Rope Locks on all Line Sets	Rigging Contractor
M	10	Replace missing Arbor Rod Lock Collar Thumb Screws	Staff
M	11	Replace damaged sections of arbor stop from multiple arbor down crashes, replacing sheared connecting hardware.	Rigging Contractor
M	12	Replace damaged sections of Guide Tracks	Rigging contractor
M	13	Replacing aging purchase lines	Rigging Contractor/Staff
M	14	Replace batten on line set #27	Rigging Contractor



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M	15	Add rated cable control hardware or harnesses to protect second S.O. run at strain relief lift point.	Electrical/Rigging Contractor
M	16	Repair/Replace broken springs on Smoke Hatches	Fire Safety Contractor
L	17	Clean corrosion off of affected battens and repaint with rust inhibiting primer to prevent progression.	Staff
L	18	Adjust unlevel battens to even out distributed loads on lift lines.	Staff/Rigging Contractor
L	19	Correct position of #4 loft block on line set 16 to reduce noise and wear to the block.	Rigging Contractor
L	20	Monitor condition of all swaged terminations in system periodically for creep or slippage of the fittings. Especially following heavy loads or shock conditions. Replace immediately if wire rope tails pull into the ferrules or thimbles turn.	Staff/Rigging Contractor

When requesting a repair quote, please specify the item numbers you would like quoted.





## MAINTENANCE AND INSPECTION LOG

Use this log to keep track of required annual inspections and any service performed on your motorized rigging equipment. Keep this in a binder along with other service information such as inspection reports.

DATE	SET#	SERVICE PERFORMED	SERVICE PROVIDER	INITIALS
8/2-4/22	ALL	Level 2 Rigging Inspection – Counterweight System, Motorized Hoists, and Fire Curtain Assembly	Wenger Corp/JR Clancy	GA
8/4/22	0	Rebalanced Fire Curtain Counterweight to allow for deployment	Wenger Corp/JR Clancy	GA
8/3/22	11	Removed spring from smoke hatch that had fallen out and fouled on the lift lines between #1 & #2 Loft Blocks	Wenger Corp/JR Clancy	GA
8/4/22	0	Detached and trimmed tail of Free-End Ball Release to prevent fouling on the Purchase Line	Wenger Corp/JR Clancy	GA
8/4/22	1-28	Rebalanced out of weight arbors as they were encountered, all arbor heavy by 1"-3"	Wenger Corp/JR Clancy	GA





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## FIRE CURTAIN TESTING LOG

Use this log to keep track of when you test your fire curtain.

Note: We recommend testing once every 30 days, and at least every 90 days depending on usage.

Note: Should be tested once with smoke vents open and once with vents closed

Note: Always deploy (close) your fire curtain when not in use

DATE	PERSON	SPEED	INITIALS
8/4/2022	Giancarlo Acciardi	21.8"/sec 20.2"/sec	GA
		20.2"/sec	





### **End of Report**

Respectfully submitted,

GIANCARLO ACCIARDI On behalf of Wenger Corporation/JR Clancy, Syracuse, NY

Service Contacts – Anthony, Andy, and Marilyn (<a href="mailto:service@jrclancy.com">service@jrclancy.com</a>)